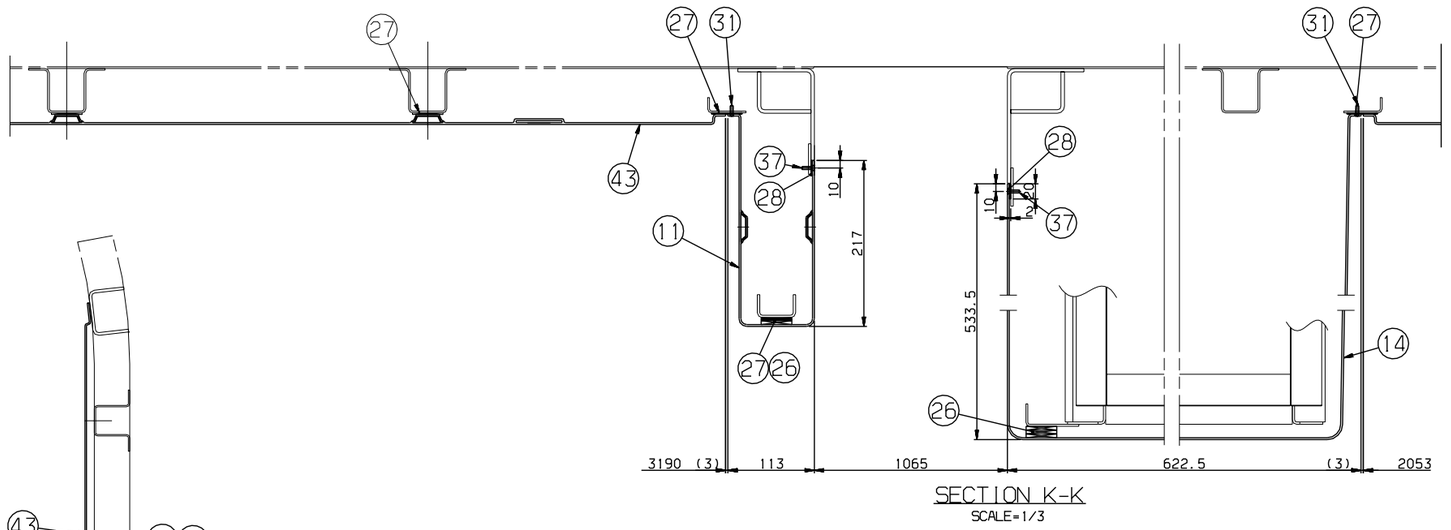
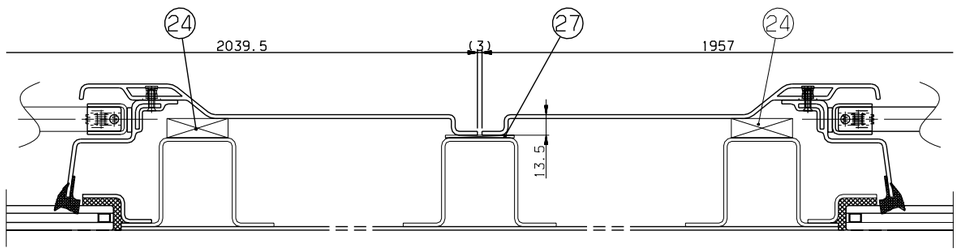
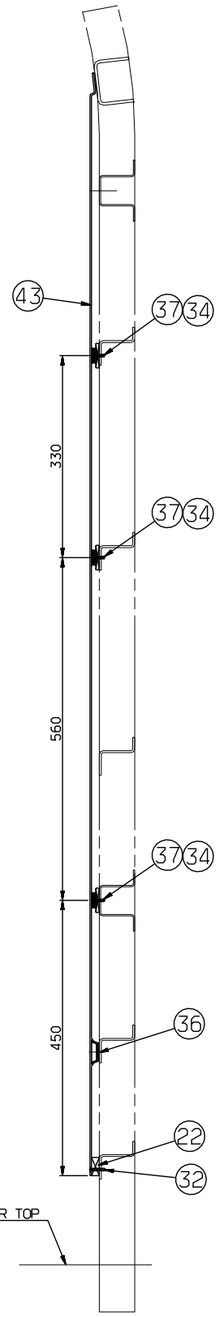
SPECIFICATION APPLIED



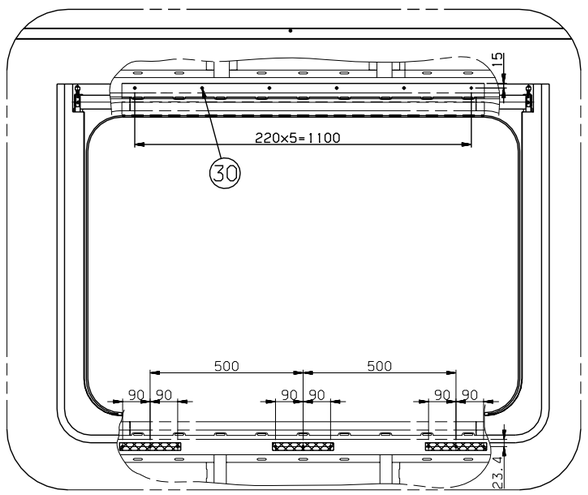
SECTION K-K
SCALE=1/3



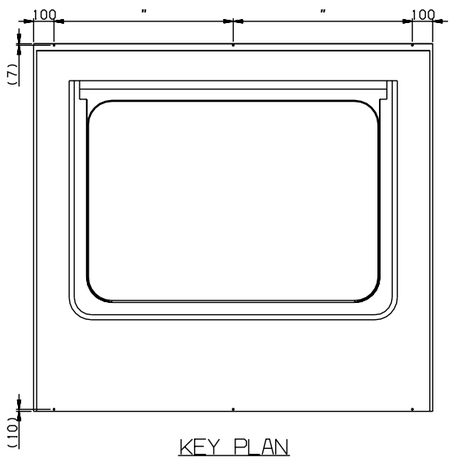
SECTION L-L
SCALE=1/2



SECTION N-N
SCALE=1/5



DETAIL M
SCALE=1/10



KEY PLAN
(WINDOW MASK FITTING)

NOTE
1. PACKING SHOULD BE BONDED TO FRAME AT THE CONTACT PLACE(PANEL/FRAME)
2. SIDE INTERIOR PANEL SHOULD BE FITTED WITH ADHESIVE BEFORE FIXED THE SCREW.
3. FIXING SCREW SHOULD BE MAINTAINED DISTANCE IN ORDER TO BE OUT OF SIGHT BY A MOLDING.
4. THE PACKING WHICH IS FITTED WITH ADHESIVE COULD BE ADJUSTABLE ACCORDING TO THE WIDTH AND THICKNESS.
5. THE MANUFACTURER SHOULD BE SUPPLIED THE INTERIOR PANEL ON THE CAR BASE WITH MARKED PART NO.

	NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	W.T	REMARKS
A	46	RFP51411EJ0	PANEL,FUNNEL,TYPE A	ASSY	1		
	45	RFP50301EJ0	PANEL,COVER INDICATOR,FITTING	ASSY	1		
	44	RFP51016AN0	PANEL,SIDE TYPE B	ASSY	1		
	43	RFP51008AN0	PANEL,SIDE TYPE A	ASSY	1		
	42	RFP50201EJ0	PANEL,COVER SPEAKER,FITTING	ASSY	1		
	41	RFP51115EJ0	WINDOW,MASK,TYPE K	ASSY	2		
	40	RFP51107EJ0	WINDOW,MASK,TYPE G	ASSY	2		
	39	RFP51018AN0	WINDOW,MASK,TYPE M	ASSY	1		
	38	RFP51017AN0	WINDOW,MASK,TYPE L	ASSY	1		
	37	RS60607-099S	SCREW,F.H	SUS304	210		M4x16
	36	RFP50004EJ0-036	PACKING	CR	1		T2.2x30x37000 MS39000-004(SC70-F2(CR))
	35	RFP50004EJ0-035	PACKING	CR	1		T3x30x20000 MS39000-004(SC70-F2(CR))
	34	RFP50004EJ0-034	PACKING	CR	1		T5.7x40x39000 MS39000-004(SC70-F2(CR))
	33	RFP56028AN0	STEP,FITTING	ASSY	1		
	32	RS60607-101S	SCREW,F.H	SUS304	52		M4x25
	31	RFP50004EJ0-031	SCREW,F.H	SUS304	30		M4x14(HEAD=M3)
	30	RS60607-097S	SCREW,F.H	SUS304	118		M4x12
	29	RS60607-100S	SCREW,F.H	SUS304	70		M4x20
	28	RFP50004EJ0-028	PACKING	CR	1		T2x20x8600 MS39000-004(SC70-F2(CR))
	27	RFP50004EJ0-027	PACKING	CR	1		T1.7x40x50000 MS39000-004(SC70-F2(CR))
	26	RFP50004EJ0-026	PACKING	CR	1		T5x40x20000 MS39000-004(SC70-F2(CR))
	25	RFP50004EJ0-025	PACKING	CR	1		T2x30x38000 MS39000-004(SC70-F2(CR))
	24	RFP50004EJ0-024	PACKING	CR	1		T12.7x40x56000 MS39000-004(SC70-F2(CR))
	23	RFP50004EJ0-023	PACKING	CR	1		T2.2x85x37000 MS39000-004(SC70-F2(CR))
	22	RFP50004EJ0-022	PACKING	CR	1		T12.7x30x37000 MS39000-004(SC70-F2(CR))
	21	RFP56008AN0	STEP,FITTING	ASSY	1		
	20	RFP53008AN0	PANEL,MIDDLE CEILING,FITTING	ASSY	1		
	19	RFP53001AN0	PANEL,CEILING,FITTING	ASSY	1		
	18	RFP55007AN0	PANEL,FLUORESCENT,DECORATION,FITTING	ASSY	1		
	17	RFP55001AN0	PANEL,FLUORESCENT,FITTING	ASSY	1		
	16	RFP54001AN0	PANEL,CORNER,FITTING	ASSY	1		
	15	RFP50007AN0	PARTITION,PANEL FITTING	ASSY	1		
	14	RFP50101EJ0	PANEL,FUNNEL,TYPE E	ASSY	1		
A	~~13~~	~~RFP50004AN0~~	~~PANEL,FUNNEL,TYPE A~~	~~ASSY~~	~~1~~		
	12	RFP50017AN0	PANEL,SIDE ENTRANCE	ASSY	1		
	11	RFP50003AN0	PANEL,SIDE ENTRANCE	ASSY	1		
	10	RFP51019AN0	WINDOW,MASK,TYPE N	ASSY	1		
	9	RFP51006AN0	WINDOW,MASK,TYPE F	ASSY	1		
A	~~8~~	~~RFP51114EJ0~~	~~WINDOW,MASK,TYPE J~~	~~ASSY~~	~~1~~		
A	7	RFP51105EJ0	WINDOW,MASK,TYPE E	ASSY	2		
	6	RFP51113EJ0	WINDOW,MASK,TYPE I	ASSY	1		
	5	RFP51104EJ0	WINDOW,MASK,TYPE D	ASSY	1		
	4	RFP51112EJ0	WINDOW,MASK,TYPE H	ASSY	1		
	3	RFP51103EJ0	WINDOW,MASK,TYPE C	ASSY	1		
	2	RFP51002AN0	WINDOW,MASK,TYPE B	ASSY	1		
	1	RFP51001AN0	WINDOW,MASK,TYPE A	ASSY	1		

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
Bx3	2015.02.09	CHANGED ITEM (13 -> 46)	RSD1402-U086	H.U.LEE	J.W.BAE	H.G.RYU
AX3	2014.11.30	CHANGED ITEM(8->7)	RSD1402-U066	H.U.LEE	K.B.PARK	J.Y.LEE

승인 APP	JeongYul Lee 2014.10.14
검도 CHK	KeongBong Park 2014.10.14
설계 DGN	HeonUk Lee 2014.10.14
제도 DRG	HeeSook Jeong 2014.10.14
재질 MAT'L	ASSY
중량중 G.W	
일반공차 MC / WD / CT	B
	SIZE A1
참고번 REF. NO.	

명 칭 TITLE: INSTALLATION, INTERIOR, PANEL DT CAR (3/3)

도면 번호 DRG. NO: RFP50004EJ0 | Ver. 00 | Rev. -B | MS

SCALE 1/40 | 매수 SHEET 3 of 3

RSD1402 | RFP- | 난-PRJT | 심리번호 | CATIA

HYUNDAI Rotem 현대로템주식회사

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구분			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
절삭 MACHINING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B
주철 주강품 CASTING (±)			
	~ 20M	8	14 24
	~ 15M	7	12 21
	~ 12M	6	10 18
	~ 8M	5	8 14
	~ 4M	4	6 11
	~ 2M	3	4 8
	~ 1M	2	3 6
	~ 315	1	2 4
	~ 120	1	2 3
	~ 30	1	1 1
등급 GRADE		A	B C
용접 구조물 WELDING (±)			
	~ 20M	-	6.0 8.0
	~ 15M	-	5.0 7.0
	~ 12M	-	4.0 6.0
	~ 8M	-	3.0 5.0
	~ 4M	0.8	2.0 4.0
	~ 2M	0.5	1.2 3.0
	~ 1M	0.3	0.8 2.0
	~ 315	0.2	0.5 1.2
	~ 120	0.15	0.3 0.8
	~ 30	0.1	0.2 0.5
	3 ~ 6	0.05	0.1 0.2
등급 GRADE		A	B C
기계 가공품 MACHINING (±)			

일반허용차 일반공차표
GENERAL TOLERANCE